

IN THE CLAIMS:

Amend claims 1, 5, 12 and 13 as follows:

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1. (Twice Amended) A method of manufacturing a ferrule, comprising the steps of:

B9 5 carrying out electrocasting in an electrocasting tank using at least one wire as a mother die set in at least one holding jig,

reading current for the electrocasting with an ampere hour meter,

rotating the at least one wire while maintaining the at least one wire static in a longitudinal direction of the 10 electrocasting tank during electrocasting, such that current for electrocasting is stopped at a stage when the ampere hour meter, reading current for the electrocasting, designates an appointed value, and

removing the at least one wire from a resulting 15 electrocast product.

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B10 5 5. (Twice Amended) The method of manufacturing a ferrule according to Claim 1, wherein the electrocasting step is carried out under autorotation of the at least one wire together with the at least one holding jig in the electrocasting tank, and further comprising the step of automatically stopping electrocasting treatment at a stage when an ampere hour meter attached to one of the holding jigs detects a predetermined ampere hour value so as to achieve diameter control of products to be manufactured.

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BN 5 12. (Amended) The method of manufacturing a ferrule according to Claim 2, wherein the electrocasting step is carried out under autorotation of the at least one wire together with the at least one holding jig in the electrocasting tank, and further comprising the step of automatically stopping electrocasting treatment at a stage when an ampere hour meter attached to one of the holding jigs detects a predetermined ampere hour value so as to achieve diameter control of products to be manufactured.

5 13. (Amended) The method of manufacturing a ferrule according to Claim 4, wherein the electrocasting step is carried out under autorotation of the at least one wire together with the at least one holding jig in the electrocasting tank, and further comprising the step of automatically stopping electrocasting treatment at a stage when an ampere hour meter attached to one of the holding jigs detects a predetermined ampere hour value so as to achieve diameter control of products to be manufactured.